

## ITE Compliant LED Traffic Signal Module Performance Specifications May 2008

All LED Ball Signal Modules (8 inch (200mm) and 12 inch (300mm)) shall be fully compliant to the ITE VTCSH LED Circular Supplement specifications dated and adopted June 27, 2005. Compliance to the ITE VTCSH-2 Interim Purchase Specification is not sufficient, and will not substitute for compliance to the ITE VTCSH LED Circular Supplement specifications. Additionally, prior to bid award, the manufacturer shall submit to purchaser, reports from ETL/Intertek, that certify full compliance of all ball LED signal modules to the ENTIRE ITE specification without any exceptions. These tests should include but not be limited to the luminous intensity measurements and requirements outlined in the ITE Specification sections 6.4.4 thru 6.4.4.4.2 (25C and 74C/49C). Evidence of full compliance to ALL required testing methods, procedures and sections as outlined in the above ITE document Figure 2, Design Qualification Testing Flow Chart must be included without any exceptions, changes or omissions. The manufacturer must also submit a data sheet showing the exact catalog number of the items submitted on the bid and the Independent Lab report must show full qualification of this catalog number.

To ensure optimal quality of illumination; uniformity; reliability; and appearance, all ball traffic signal modules shall utilize Hi-flux LEDs rated at 1-watt or higher, as their source of illumination. To ensure competency of design and manufacturing, manufacturers of ball, arrow, and pedestrian signal modules shall have a minimum of 7 years of experience in utilizing Hi-flux LEDs rated at 1-watt or higher, as the source of illumination in their ball traffic signal modules. Additionally, manufacturers must have utilized in excess of 20 million Hi-flux LEDs in their LED traffic signal modules during the most recent 10 year period.

All LED 12 inch (300 mm) Arrow Signal Modules shall be fully compliant to the Omni-Directional specifications of the ITE VTCSH - LED Vehicle Arrow Traffic Signal Supplement adopted July 1, 2007. Additionally, prior to bid award, the manufacturer shall submit to purchaser, reports from ETL/Intertek that certify full compliance of LED Arrow signal modules to the specification without exception. These tests should include but not be limited to the luminous intensity measurements and requirements outlined in the ITE Specification sections 6.4.4 thru 6.4.4.4.2 (25C and 74C/49C). Evidence of full compliance to all required testing methods, procedures and sections as outlined in the above ITE document Attachment 1, "Design Qualification Testing Flow Chart" must be included without any exceptions, changes or omissions. The manufacturer must also submit a data sheet showing the exact catalog number of the items submitted on the bid and the Independent Lab report must show full qualification of this catalog number. The module shall incorporate a single lens approach. In order to optimize *optical efficiency*; *definition of the arrow icon*; and *uniformity*; an arrow cookie-cutter shall be incorporated behind the outer lens. The cookie-cutter shall be solidly attached to the LED printed circuit board with screws, surround the perimeter of the LED array, and extend from the surface of the LED printed circuit board towards the lens surface.

All LED Pedestrian Signal Modules shall be fully compliant to the ITE PTCSI Part-2: LED Pedestrian Traffic Signal Modules specifications Version September 30, 2004, Adopted March 2004. Additionally, prior to bid award, the manufacturer shall submit to purchaser, reports from ETL/Intertek that certify full compliance of LED signal modules to these specifications without exception. Evidence of full compliance to all required testing methods, procedures and sections as outlined in the above ITE document Attachment 2, "Design Qualification Testing Flow Chart" must be included without any exceptions, changes or omissions. The manufacturer must also submit a data sheet showing the exact catalog number of the items submitted on the bid and the Independent Lab report must show full qualification of this catalog number. Combination hand/person pedestrian signal modules shall incorporate separate power supplies for the hand and the person icons.

In addition to, and in excess of the above applicable ITE specification compliance, the on-board circuitry of all LED traffic signal modules shall include voltage surge protection, to withstand high-repetition noise transients and low-repetition high-energy transients as stated in Section 2.1.8, NEMA Standard TS 2-2003. In addition, the module shall comply with the following standards: IEC 1000-4-5 at 3kV with a 2 ohm source impedance, ANSI/IEEE C62, 41-2002; IEC 61000-4-12 (6kV, 200A, 100kHz ring wave).

Warranty-Manufacturer shall provide at time of bid, a written warranty which provides for repair or replacement of modules that fail to function as intended due to workmanship or material defects within the first 60 months from date of delivery. Modules which exhibit luminous intensities less than the minimum as specified in the ITE specifications as indicated above, within the first 60 months from date of delivery shall be replaced or repaired.