HOLLOW SPIDER FOR 2-WAY ASSEMBLY

MATL. ALUM. ALLOY 356
HOLLOW SPIDER FOR 3-WAY ASSEMBLY

NOTES:
1. FOR DETAILED DIMENSIONS OF 3-WAY SPIDER SEE DETAILED VIEWS OF 2-WAY ASSEMBLY.
2. EACH HOLLOW SPIDER FOR 3-WAY ASSEMBLY SHALL CONSIST OF:
   (2) 3-WAY SPIDERS
   (6) STD 1-1/2" CHASE NIPPLES, BRONZE 85-5-5-5
   (2) CAPS
   (4) 10-24 x 5/8" BRASS RD. HD. SCREWS
3. AS AN ALTERNATIVE, T-BAR MAY BE UTILIZED FOR BOTTOM ASSEMBLY. FOR DETAILED DIMENSIONS SEE DETAILED VIEWS OF T-BAR.

1-1/2" CHASE NIPPLE
MTL: BRZ, 85-5-5-5
NTS

FULL TREAD

SEE HUB DETAIL

SEE CAP DETAIL

3 WAY HOLLOW BRACKET
Signal Control Products, Inc.
199 Evans Way, Branchburg, NJ 08876-4600
Ph: 908-231-1133 Fax: 908-707-0333
NOTES:

1. FOR DETAILED DIMENSIONS OF 4-WAY SPIDER SEE DETAILED VIEWS OF 2-WAY ASSEMBLY.

2. EACH HOLLOW SPIDER FOR 4-WAY ASSEMBLY SHALL CONSIST OF:
   (2)-4-WAY SPIDERS
   (8)-STD 40 MM CHASE NIPPLES, BRONZE 85-5-5-5
   (2)-CAPS
   (6)-MS X 1/2 STN. STL. OR BRASS BH. SCREWS
   (8)-HEAD POSITIONING RINGS, IF NON-SERRATED HUBS.

3. AS AN ALTERNATE: T-BAR MAY BE UTILIZED FOR BOTTOM ASSEMBLY. FOR DETAILED DIMENSIONS SEE DETAILED VIEWS OF T-BAR.