



APPROVED

MAY 2 1990

N. J. DEPARTMENT OF TRANSPORTATION
BUREAU OF ELECTRICAL ENGINEERING

6063-T6 AL. ALLOY SHAFT
8" O.D. X .188 WALL
TAPERED APPROVAL NO. EE-0524-90

BY: *[Signature]*

**P&K POLE PRODUCTS
SUBMITTED FOR APPROVAL**

APR 10 1990

- THIS SHAFT ASSEMBLY IS TO BE SUPPLIED WITH THE FOLLOWING HARDWARE:
- (4) 1"-8NC-2 X 3 1/2" LG. HEX HD. BOLTS
STAINLESS STEEL PER ASTM A-193 GRADE B8 PASSIVATED
 - (4) 1"-8NC-2 HEX NUTS
STAINLESS STEEL PER ASTM A-193 GRADE B8 PASSIVATED
 - (4) FLATWASHER FOR 1" DIA. BOLT (2" O.D.) - STAINLESS STEEL
 - (4) FLATWASHER FOR 1" DIA. BOLT (2 1/2" O.D.) - STAINLESS STEEL
 - (4) LOCKWASHER FOR 1" DIA. BOLT - STAINLESS STEEL

- NOTE:
1. - USE 4043 WELD WIRE.
 2. - 6063 ASSEMBLY .375 WALL OR LESS TO BE HEAT-TREATED TO T6 TEMPER AFTER WELDING.
 3. - SHAFT TO BE MECHANICALLY EXPANDED FOR SNUG FIT INSIDE BASE BEFORE WELDING.

ALTERATIONS				MATERIAL		P&K POLE PRODUCTS 84 Foundry St., Newark, N.J.	
A	3/8" TAPPED HOLES WERE WAS RELEASD ON	4/2/82	N.S.	N.J.	STOCK SIZE	TITLE	NJDOT TYPE L-E-S-26-Y L-E-S-26-X
B	ADDED 3/8" LOCKWASHERS	5/2/82	N.S.	N.J.	FINISH OR TEMPER	DR. MAS 8-1-87	
C	WAS 6" SQ. PIPE	5/2/82	N.S.	N.J.		CHK. WWK 8-1-87	C-92705
D	WAS 8" SQ. PLATE	5/2/82	N.S.	N.J.		APP.	
E	NO MOUNTING ADAPTER WAS PART OF THIS ASSEMBLY - DELETED DETAIL "A" REORDER	8/26/82	N.S.	N.J.		SCALE	REV. (E)
		4/2/80	N.S.	N.J.			
S.O. NO.				CUSTOMER		NEW JERSEY DEPT. OF TRANSPORTATION	